**600x1200mm** Carving Series







their uniqueness stems their beauty.



#### Live your Style EVERYWHERE.

With Design Your Slabs you can implement your creative ideas anywhere, with the guarantee of obtaining the maximum results from an aesthetic and technical perspective. In interior spaces, to give colour, character and personality to commercial and residential environments and in places dedicated to hospitality, entertainment and conviviality; in particularly wet areas such as spas, and wellness centres, and outdoors, with the creation of attractive façades, walls or other interventions with a surprising and long-lasting decorative impact.



Restaurants









**Big Projects** 

Shops/Offices



Living



Bathroom



Kitchen



Children-Friendly Spaces

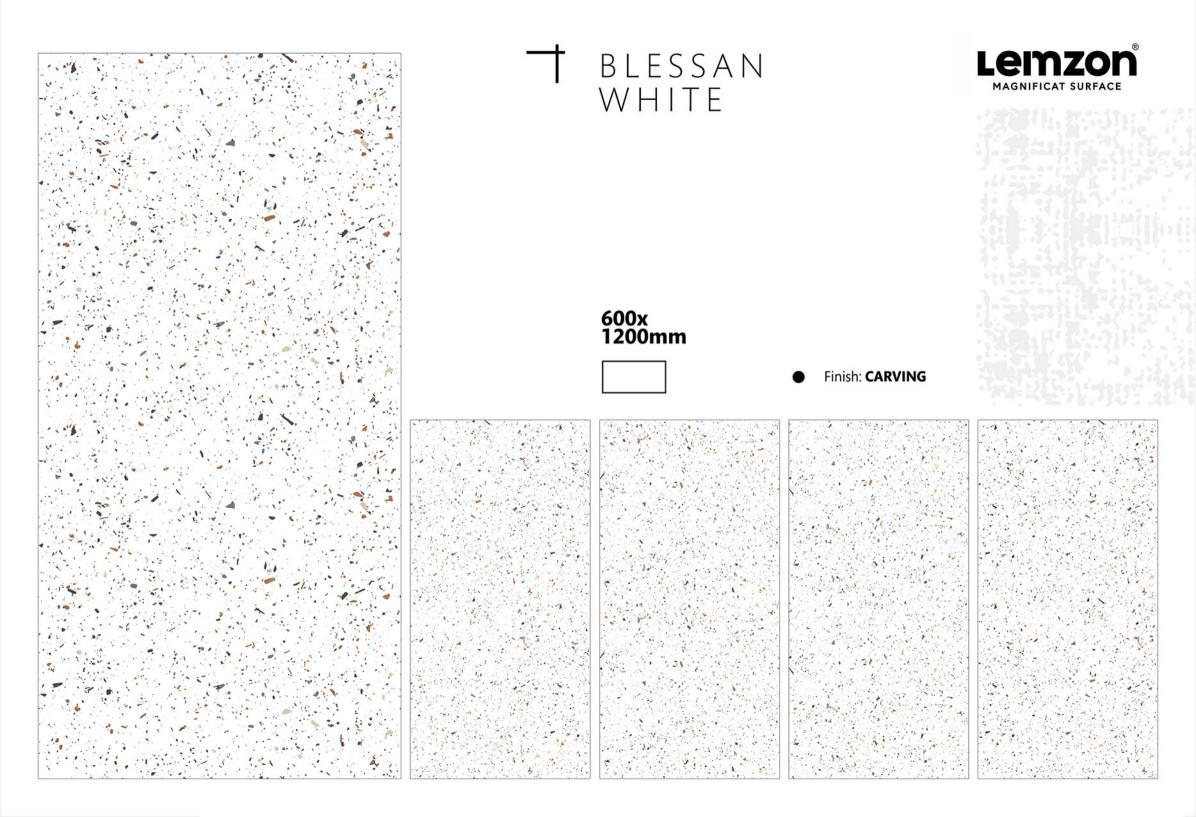




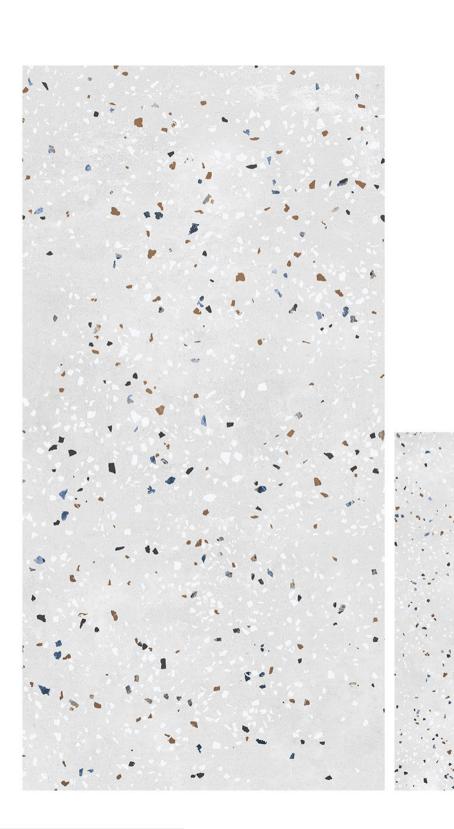






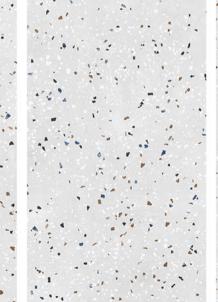




















## T NORDIKWOOD CREZO



600x 1200mm













T NORDIKWOOD GREY



600x 1200mm













## T NORDIKWOOD MAPLE



600x 1200mm































# T FLUIENT CREMA



600x 1200mm



























































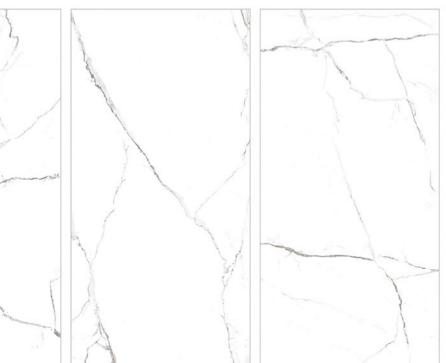


# T ALBANY STATUARIO



### 600x 1200mm













T ALBURY GOLD



600x 1200mm













T ALBURY GREY



600x 1200mm

















BANGO GREY



T BANGO GREY



600x 1200mm













T BANGO WHITE



600x 1200mm







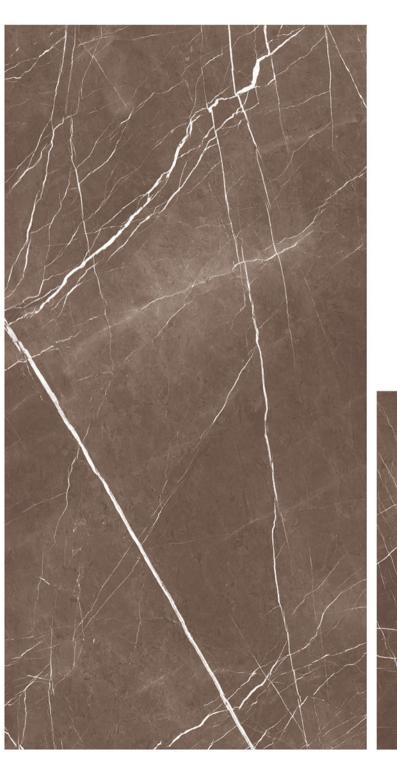








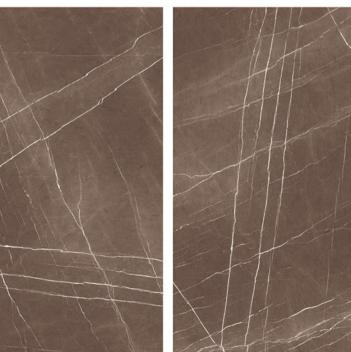




T BRRISA CHOCO



600x 1200mm

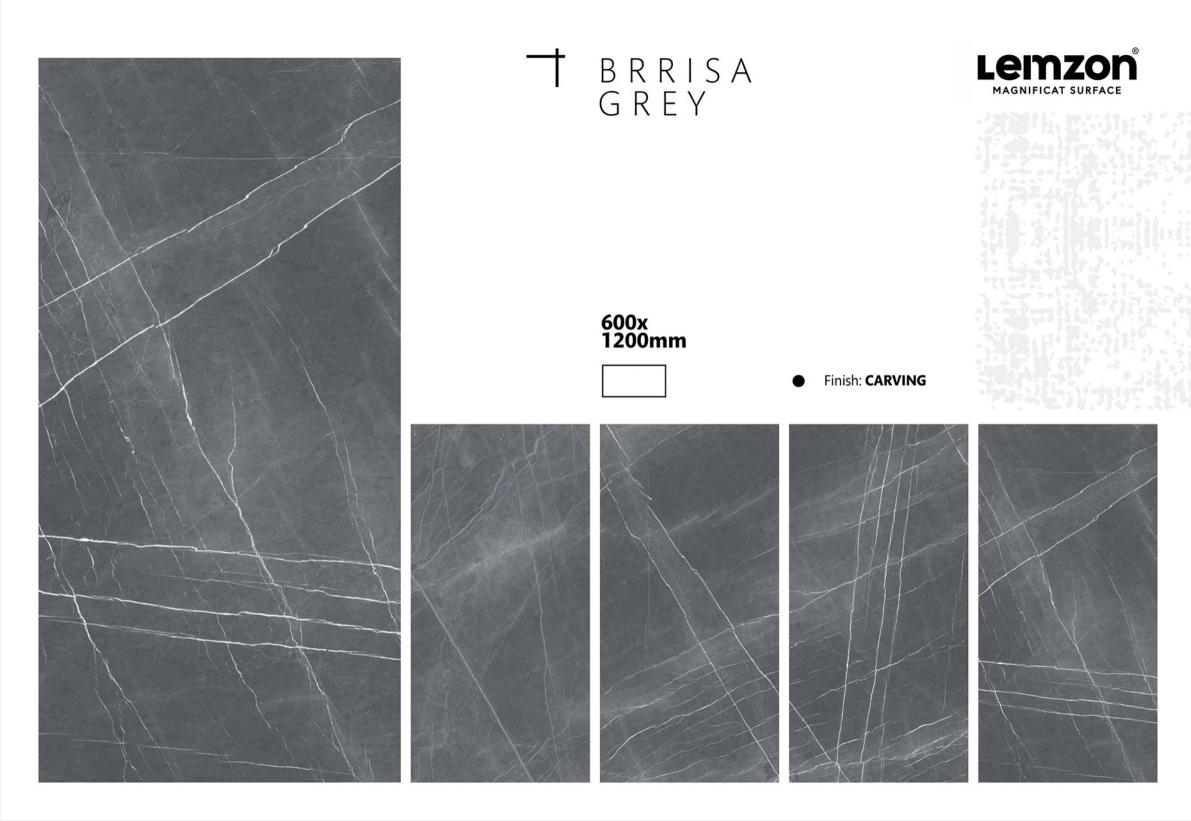








BRRISA GREY









## T DIVA CARRARA



600x 1200mm











## T EASTRIVER CREMA



## 600x 1200mm















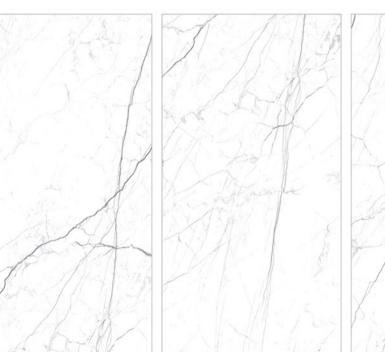






































T LUM TRAVERTINE



600x 1200mm













T LYON BROWN



600x 1200mm









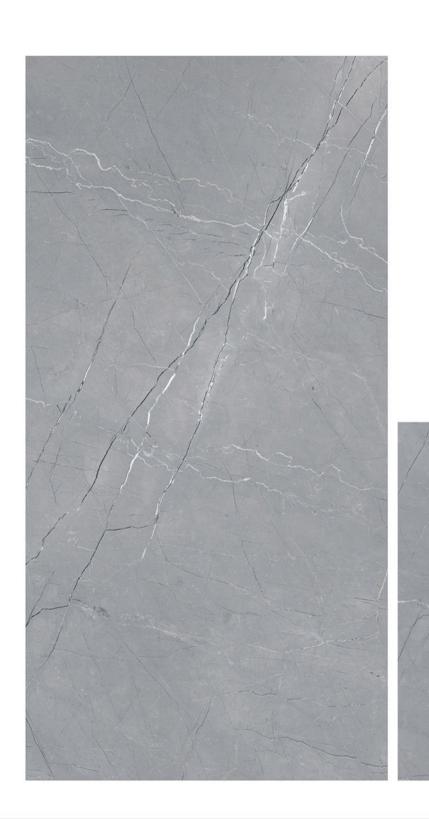








LYON GREY



T LYON GREY



600x 1200mm

















600x 1200mm











## T MAVERIK CREMA

























T MOUNT WHITE



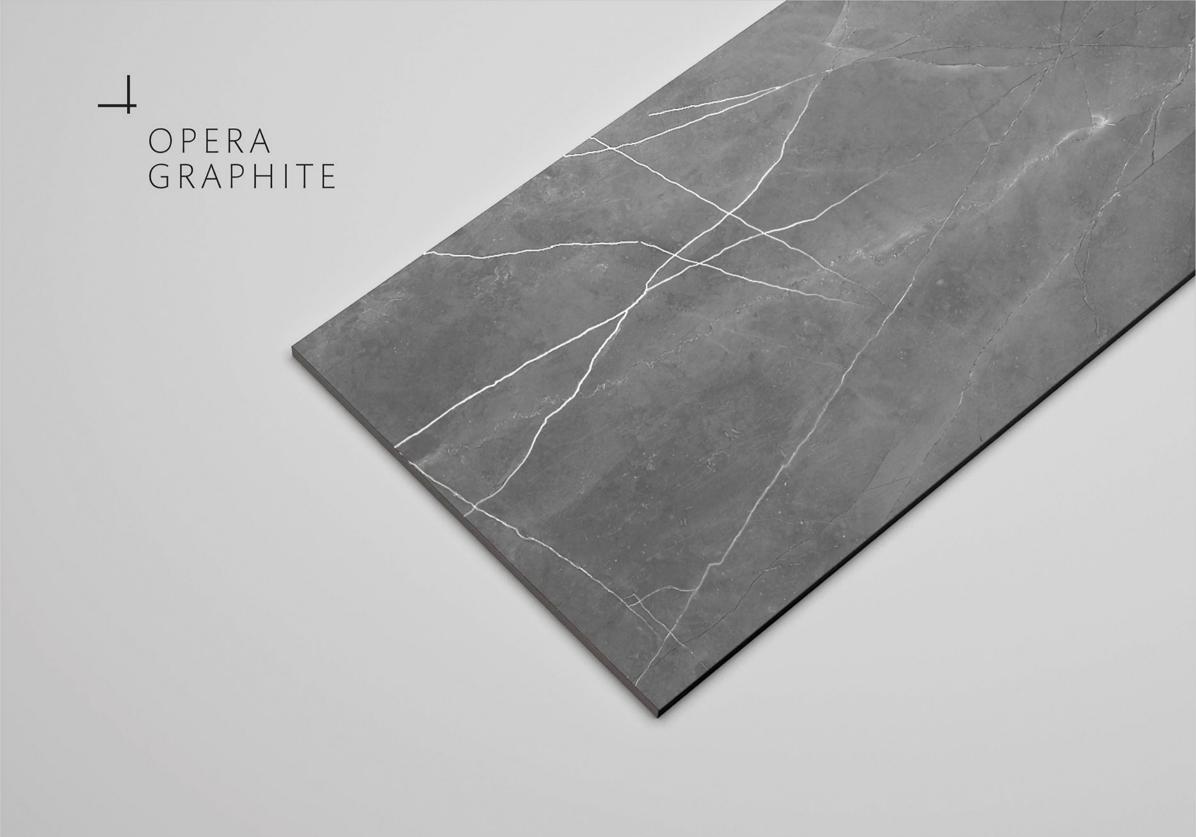
600x 1200mm

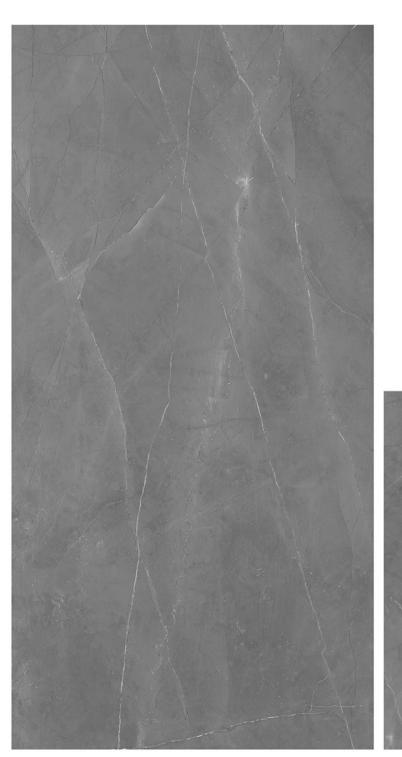








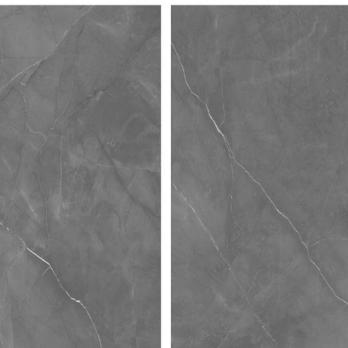




## T OPERA GRAPHITE



600x 1200mm







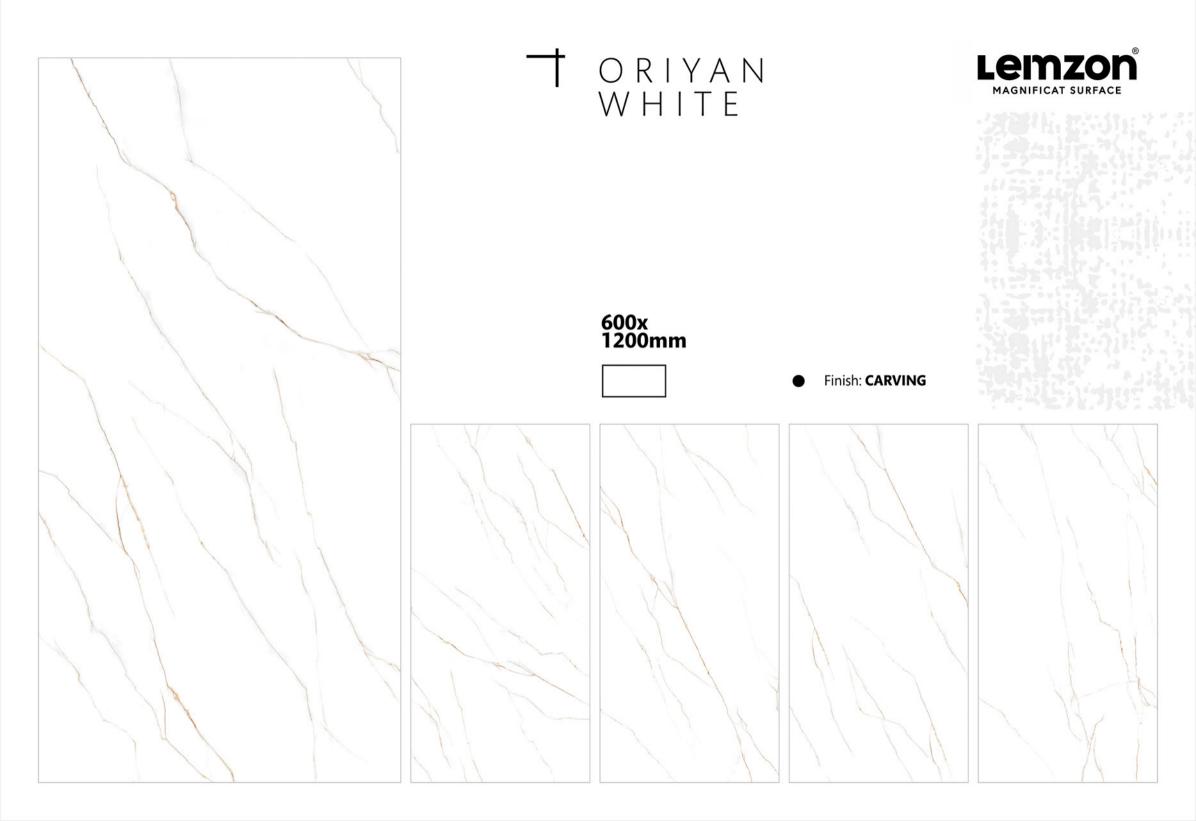


OPERA WHITE















# T OVIE ROOTS GREY



600x 1200mm















# T OVIE ROOTS WHITE



600x 1200mm













# T PERSEO CARRARA



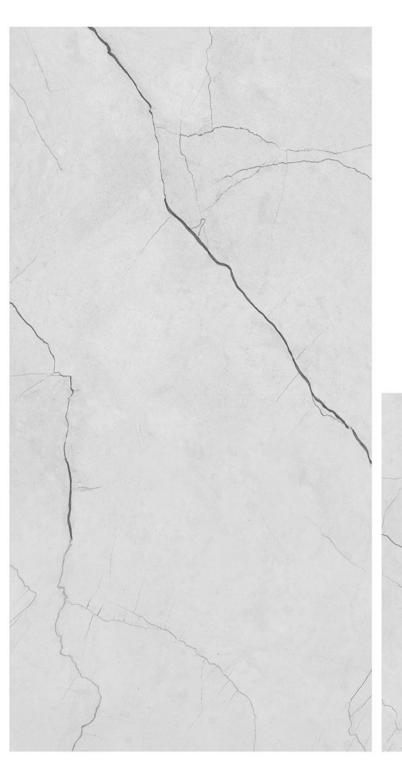










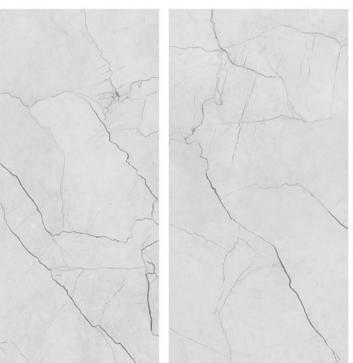


T WONDER GREY



600x 1200mm











# **Technical Specifications**

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES			A	
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm²	Min. 40 N/mm <sup>2</sup>	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 <sup>-6</sup>	Max. 6.5x10 <sup>-6</sup>	Max. 6.5x10 <sup>-6</sup>	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES	129			
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES	200			25 T
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

# **Packing Details**

Sr. No.	Size	Pieces / Box	Area / Box (approx*)
1	600x1200 mm	2pcs.	1.44 sq. mtr.

# **Cutting Specifications**

#### Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

Disk diameter	RPM	Cutting speed
		(m/min)-(feet/min)
300 mm - 12"	2600 rpm	1/2 m/min - 4 feet/min
350 mm - 14"	2300 rpm	1/2 m/min - 4 feet/min
400 mm - 16"	1900 rpm	1/2 m/min - 4 feet/min

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a 5mm - 3/16" radius. Therefore, the drill must have 10 mm - 6/16" diameter or more.

#### Water jet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting 50 mm -  $2^n$  of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000 bar and the linear cutting speed should be around 0.6 m / min - 2 feet / min

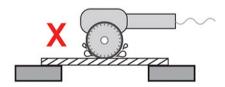
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

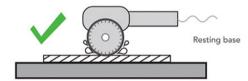
#### Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm -  $1^*$  from the total perimeter of the slab.

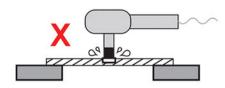
This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

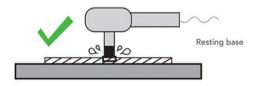
#### Cutting





#### Drilling







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